



**CRUDE**  
**FR**

**UNIFORM PROGRAM**



**RPS**

MANUFACTURING SOLUTIONS

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# FIBERS & FABRIC OPTIONS

## CHOOSE YOUR RECIPE

RPS offers custom fabric configurations constructed of the following fibers. These fibers are used in a variety of combinations to meet safety and comfort requirements of protective apparel. Additionally, RPS provides corporate and non-FR apparel that conforms to company guidelines and maintains uniform consistency.

## POLYAMIDE FIBERS

### META-ARAMID FIBERS

Meta-aramid fibers are strong, lightweight and inherently flame-resistant. Aramid fibers are solution-dyed for exceptional color-fastness. Nomex IIIA® is a highly recognized Meta-aramid in the North American FR apparel industry. Kermel fibers are recognized as the industry leader in Europe and the Middle East.

### PARA-ARAMID FIBERS

Para-aramid fibers are lightweight and exhibit exceptional strength. Kevlar™ is used in military grade ballistic protection, as well as FR fabric blends to increase durability. Twaron is another commonly used Para-aramid, used in similar protective applications.

### CELLULOSE FIBERS

Cellulose fibers are created by separating cellulose fibers from a plant-based source, such as wood pulp, and then processed into synthetic fibers, commonly called rayon, viscose or lyocell. These fibers are known for being naturally flame-resistant, extremely durable and exceptionally soft.

### MODACRYLIC FIBERS

These synthetic fibers are strong, soft and fast-drying. Modacrylics are also non-allergenic, chemically resistant, and exhibit excellent flame- and wrinkle-resistant properties.

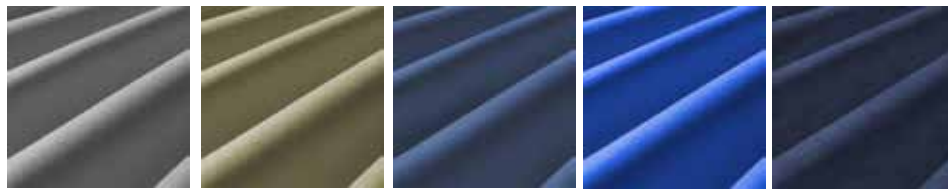
## NATURAL FIBERS

### COTTON FIBERS

Cotton is a natural fiber, offering a soft hand and breathability. Cotton is often blended with other synthetic fibers to increase strength and are lightweight.

# CUSTOMIZATION

## Available Colors



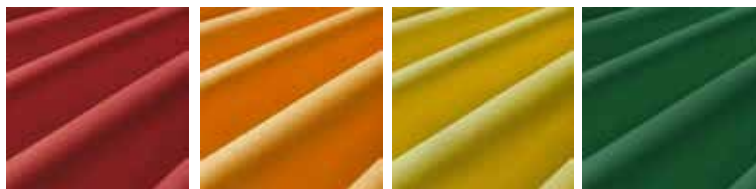
Gray

Khaki

Navy Blue

Royal Blue

Denim



Red

Orange

Yellow

Green

## Custom Options

Company Logo	Custom patches	Add Names	Reflective Striping
Embroidered Logo	State or Country Flag	Embroidered Names	Custom Configurations
Sewn-On Logo Patch	Safety Motto or Logo	Velcro Name Patches	1" Lime or Silver
Custom Locations	Rig Identification	Sewn-On Name Patches	2" Silver or Lime/Silver

# COVERALLS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Two-way torso-length Nomex® breakaway zipper
- Scovil® snap closure at neck, wrists and ankles
- Nomex® thread

## COMFORT FEATURES

- Elastic waistband
- Two zippered chest pockets
- Two front pants pockets
- Right back pocket with snap
- Left back pocket with zipper
- Action gusset at top of the inseam



## DESIGN OPTIONS

- Vented underarms and back
- Reflective colors and patterns
- Custom embroidery and patches

Description	Chest Size	Inseam
FR Coveralls	32" - 68" (even sizes)	Regular, Short, Tall and X-Tall

# SHIRTS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- FR buttons
- Nomex® thread

## COMFORT FEATURES

- Lightweight and mid-weight work shirts
- Heavyweight welders' shirts
- Knit Henley t-shirts

## DESIGN OPTIONS

- Vented underarms and back
- Reflective colors and patterns
- Custom embroidery and patches



Description	Size	Length
FR Work Shirts	XS - 6XL	Regular or Tall

# JEANS AND PANTS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Heat-deflective button closure
- Nomex® zipper
- Nomex® thread

## COMFORT FEATURES

- Two front pants pockets
- Two back pants pockets

## DESIGN OPTIONS

- Jeans available in Cowboy Cut or Relaxed Fit
- Reflective patterns below knees
- Custom patches



Description	Waist Size	Inseam
FR Jeans and Pants	28" - 62" (even sizes)	28" - 40" (even sizes)

# BIB OVERALLS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Scovil® snap closure at hips
- FR shoulder clasps
- Nomex® zipper fly
- Nomex® thread

## COMFORT FEATURES

- Adjustable shoulder straps
- Front chest pocket
- Two front pants pockets
- Two back pants pockets

## DESIGN OPTIONS

- Reflective patterns below knees
- Custom embroidery and patches



Description	Size	Length
FR Bib Overalls	XS - 6XL	Regular, Short, Tall and X-Tall



# WINTER COVERALLS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Torso-length heavy-duty Nomex® zipper
- Dual side leg zippers
- Nomex® thread
- Velcro-covered snaps

## COMFORT FEATURES

- DWR (Durable Water Repellent) finish
- Quilted insulation
- Two front chest pockets
- Two front pants pockets
- Two back pants pockets

## DESIGN OPTIONS

- Reflective colors and patterns
- Custom embroidery and patches



Description	Waist Size	Inseam
FR Winter Coveralls	36" - 68" (even sizes)	Regular, Short, Tall and X-Tall

# WINTER BIB OVERALLS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- NFPA 2112 approved Paladin insulation
- Velcro-covered snaps at ankles
- Torso-length heavy-duty Nomex® zipper
- Two full-length side zippers
- Nomex® thread

## COMFORT FEATURES

- DWR (Durable Water Repellent) finish
- Quilted insulation
- Adjustable shoulder straps
- Left chest pocket
- Two front pants pockets
- Two back pants pockets

## DESIGN OPTIONS

- Reflective patterns below knees
- Custom embroidery and patches



Description	Size	Length
FR Winter Bib Overalls	XS - 6XL	Regular, Short, Tall and X-Tall

# FLEECE PULLOVERS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- FR certified lightweight zipper
- Nomex® thread

## COMFORT FEATURES

- Lightweight jacket for cool weather
- Loose fit
- Soft 100% cotton FR fabric

## DESIGN OPTIONS

- Reflective colors and patterns
- Custom embroidery and patches



Description	Size	Length
FR Fleece Pullovers	XS - 6XL	Regular or Tall

# FROST JACKETS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Scovil® snap closures
- Heavy-duty Nomex® zipper
- Nomex® thread

## COMFORT FEATURES

- DWR (Durable Water Repellent) finish
- Knit cuffs inside sleeves at the wrist
- Moisture barrier inner liner
- Two front pockets
- Inside chest pocket

## DESIGN OPTIONS

- Reflective colors and patterns
- Custom and patches



Description	Size	Length
FR Winter Jackets	XS - 6XL	Regular or Tall

# BOMBER JACKETS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Scovil® snap closures
- Heavy-duty Nomex® zipper
- Nomex® thread

## COMFORT FEATURES

- DWR (Durable Water Repellent) finish
- Knit cuffs inside sleeves at the wrist
- Quilted insulation
- Two front pockets
- Inside chest pocket

## DESIGN OPTIONS

- Reflective colors and patterns
- Custom and patches



Description	Size	Length
FR Winter Jackets	XS - 6XL	Regular or Tall

# WINTER PARKAS

## TECHNICAL SPECIFICATIONS

- Certified to U.S., Canadian and European standards
- Scovil® snap closures
- Heavy-duty Nomex® zipper
- Nomex® thread

## COMFORT FEATURES

- DWR (Durable Water Repellent) finish
- Knit cuffs inside sleeves at the wrist
- Quilted insulation
- Heavy Arctic insulation available
- Two front pockets
- Left chest pocket
- Inside chest pocket

## DESIGN OPTIONS

- Reflective colors and patterns
- Custom and patches



Description	Size	Length
FR Winter Parkas	XS - 6XL	Regular or Tall

# WINTER HEADWEAR

## FLEECE BALACLAVA

- Soft 100% cotton FR fabric
- Head, face and neck coverage
- One size



## ZIP OUT HAT LINER

- Quilted insulation
- Head and neck coverage
- One size





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